

Clutch Slave Cylinder Support Bracket - K735

Installation Advisory



1. Remove the engine cover to allow you easy access to the engine compartment.
2. Remove the air filter box completely for better access.
3. Remove the 2 M8 bolts securing the slave cylinder to the original support bracket.
4. Remove the large M10 bolt & nyloc nut from the gearbox bell housing.
5. Loosen the water hose pipe jubilee clamps at both ends, then slip it closer to the end of the 2 plastic pipes it is connected to and re tighten the jubilee clamps (this will give the bracket more space).
6. Now fit the clutch slave cylinder support bracket, making sure the “L” shaped piece of the support bracket aligns with the hole in the gearbox bell housing & the nearside part of the brace is underneath the original clutch slave cylinder mounting.
7. Using the 2 new M8 allen head stainless steel bolts provided re fit the slave cylinder to the original bracket.
8. Hold the new bracket in place and pass the new M10 flanged bolt provided through the gearbox and tighten this to the new bracket so it is finger tight.
9. Put the 2 new washers and nylon nuts on the now longer threaded allen heads that protrude through the slave cylinder and tighten these until 99% tight.
10. Now tighten the M10 (gearbox) flanged bolt fully (80Nm) and then the 2 M8 nuts fully (25Nm).

**Note:** If the plastic water pipe looks as though it will touch, simply cable tie it to the bracket with the cable tie provided.

Reference for You tube vid is [https://www.youtube.com/watch?v=IhGvoTV\\_BLM&t=339s](https://www.youtube.com/watch?v=IhGvoTV_BLM&t=339s)