

Kit Contents

- Fan control module (EFC) contains a sealed temperature circuit which is adjustable and monitors coolant temperature. Factory set at approx. 70°C
- Wire loom with incorporated 30 Amp relay
- Dust cap, cables ties and hose clamps.
- Temperature adjustment tool

1. Installation

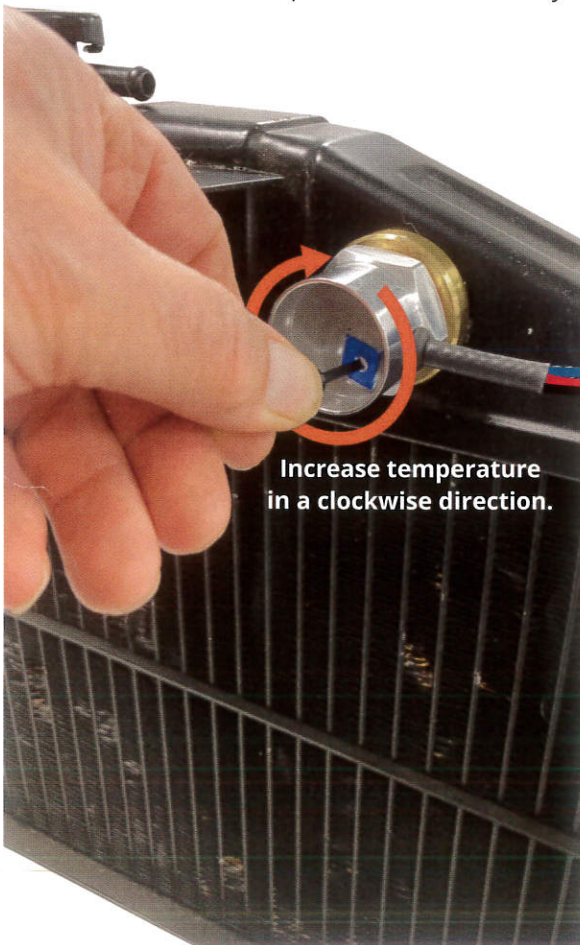
Before making any alterations to your system ensure that the Revotec controller is the correct thread fitting for your application and will be in constant contact with the coolant.

Before attempting to assemble : Check all threads are clean of any debris and it is recommended that an anti-seize compound is applied before assembly.

Partially drain the cooling system and fit using fibre washer (not included in self-sealing fitting type).

Top up the coolant and check for leaks.

The temperature at which the EFC switches on the fan is adjustable between 70°-120°C and will automatically switch off when the coolant temperature has reduced by 3°C

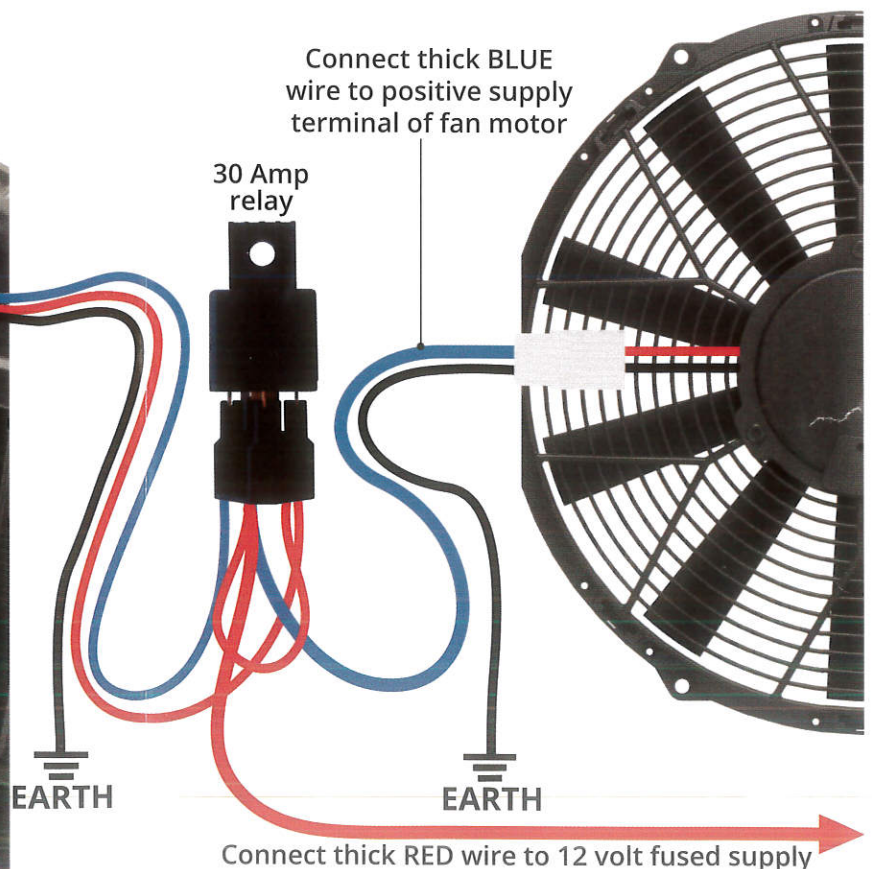


2. Electrical Connections

Before starting, disconnect the vehicle battery. Extreme care must be taken whilst making any connections including using correct crimping tools and ensuring good earth connections.

1. Mount the relay in a suitable position protected from the elements and ensuring there will be no strain on any wiring.
2. Connect the BLACK wire to a good earth point.
3. Connect the thick RED wire to a fused 12v supply. (It is recommended that the feed is from an ignition controlled supply such that the controller will not operate when the engine is switched off. If the supply is a permanent live the EFC may operate after the engine is switched off. This may also affect alarm/immobilizer operation or drain the battery).
4. Connect the thick BLUE wire to the positive supply of the fan motor.
5. Connect the BLACK wire of the fan to a good earth point.
6. Secure all wires and loom with the ties provided and reconnect vehicle battery.

This unit is only for use on a negative earth vehicle. It cannot be installed on a positive earth vehicle. Attempts to reverse wire can lead to permanent damage of the EFC.



3. Setup

The temperature at which the fan is switched on by the EFC is set by turning the small control inside the body of the EFC. The adjustment range is only $\frac{3}{4}$ of a turn (270°) total rotation. Do not force past the stop or permanent damage will be done and all warranty is void. Only adjust using the adjustment tool supplied.

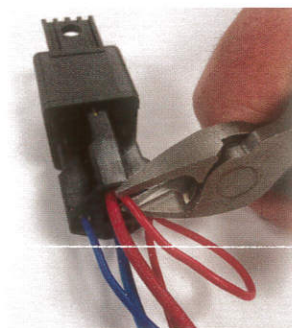
The temperature range is 70°C-120°C (150°F-250°F).

1. Set the unit to its minimum (fully anti clockwise).
2. Start the engine and allow the engine to get warm, The fan should operate when the coolant temperature reaches approximately 70°C (150°F).
3. Continue to increase the setting until the fan remains off when the engine is at normal running temperature. The fan will then operate if the engine temperature exceeds normal.
4. When adjustments are finished fit the dust cap.

Important Information

- A)** The Revotec EFC cannot compensate for cooling related problems that may lead to overheating. If the temperature of the coolant exceeds 125°C damage to the EFC may occur.
- B)** Any modifications to the loom or use of different relay will invalidate warranty.
- C)** The EFC body is aluminium it is imperative that a suitable corrosion inhibitor is used in the cooling system.
- D)** The EFC utilizes a ground or earth switching circuit.
- E)** If connected to a permanent live the EFC will consume approximately 1.0 milliamp of power equivalent to approximately 1/10, the power feeding a clock.
- F)** In some cases mounting the EFC in close proximity to HT leads can affect correct operation.
(see trouble shooting guide for solution)

Separating The 12 Volt Feeds



The EFC electronics AND the supply for the fan are connected together such that a single connection to a 12volt supply will power both.

In some cases it may be preferable to separate the two feeds, if for instance the ignition switch is not of sufficient rating to operate the fan.

Separating the two feeds is quite straightforward. At the bottom of the relay housing there is a red link wire that links the FAN and EFC supply, simply cut this at the end next to the thick red wire, leaving the link connected to the thin red. Now connect the thin red to the ignition 12 volt supply. The thick red can then be connected to a suitable fused supply.

Trouble Shooting Guide

Symptom	Possible Cause	Solution
EFC does not operate at all	Incorrect polarity compatibility	Check EFC & vehicle specification
	Lack of 12v supply	Check 12v supply
	Unreliable earth connection	Check earth connection
	No hot water in system or air pocket	Check EFC is in contact with hot water e.g above 70°C minimum EFC setting
Fan on constantly	Incorrect wiring	Check connections
	Interference from ignition	Move EFC to bottom hose
		Move EFC wires away from HT Leads Change HT leads to suppressed type
Fan pulsing/buzzing	Poor connection in 12 volt supply	Check all connectors in the 12 volt supply, especially any crimps
	Supply voltage drops when fan energises (fan takes a high current when it switches on)	Check alternator or dynamo
		Check battery voltage
Interference from ignition	EFC is close to the HT leads or interference is due to high power electronic ignition systems	See above